# 1000 IR

# Inline Depaneling Equipment

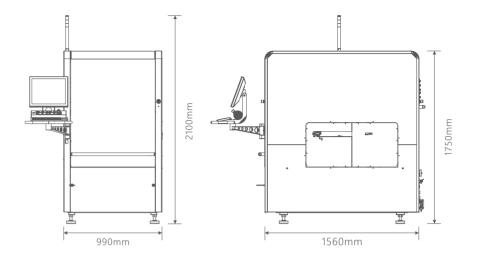


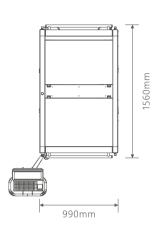
Cencorp 1000 IR's control system and the latest human-machine interface make the operation more perfect, and the optimized structure design also makes the maintenance easier, reducing your maintenance cost and downtime.

In order to ensure efficient and consistent production, the functions of automatic conveyor width adjustment, automatic program switch and servo gripper make it no need of any artificial or special tools during the products change.

Cencorp 1000 IR meets the toughest quality demands in electronics industry by equipped with extensive software options of MES connectivity, traceability and offline CAD import.

# TECHNICAL DATA





## **Basic Info**

Weight: 990mm Depth: 1560mm Height: 1750mm Weight: 1700kg

# Motion System

X-travel: 600mm Y-travel: 940mm Z-travel: 150mm W-travel: 360°

Repeatability (X, Y, Z):  $\pm$  0.03 mm Repeatability (W):  $\pm$  0.05°

# Vision System

Camera Assist Teaching Multiple Vision Tools for the Fiducial marks: Crossing Line/Circle/Rectange Fiducial Mark Identification: <1s Repeatability:  $\pm0.03$ mm

## **Basic Function**

Programmable conveyor width adjustment
PCB Stopper Pos: Programmable
Programmable Locking Pin Adjustment
Automatic Bit Change
Broken Bit Detection
Routing Bit Storage: 10pcs
Servo Gripper
Gripping Detection
Automatic Finger Exchange
Automatic Gripping Width Adjustment
Tool Rack for Gripper Finger: 3-4 positions
Touch Screen

# **Processing Capacity**

Min PCB Size (L\*W): 50x50mm
Max PCB Size(L\*W): 450x350mm
PCB Thickness: 1-5mm
Top Clearance: 70mm
Bottom Clearance: 20mm
Max Axis Speed: 2000mm/s
Max Acceleration: 15000mm/s²
Max Spindle Speed: 50000 RPM
Routing Speed: 0-50 mm/s
Routing Accuracy: ± 0.1mm
Transfer Height: 900 ± 25 mm
PCB Conveyor Type: 2 segments
Transfer Speed: Max 12m/min

## **Software Function**

Windows Operating System

Standard User Interface
MES Interface (Specified)
User Access Management
Vacuum Bag Life Tracking
Tool Life Tracking
Diagnostic Tools
Event Log
Barcode Support: 1D/2D
Cell Monitoring System(CMS): Optional
Offline Programming: Optional
Automatic Program Exchange: Optional
Specified Data Tracement: Optional
Local Data Management: Optional

#### **Optional Function**

Pnuematic Multi-gripper External Vacuum System: Nilfisk / Ruvac/ Villo / Other

Routing Bit Height Detection Routing Bit Diameter Detection Ionzer Dual Monitors

Multi-phase Bit Usage

**Dust Flow Control** 

#### **Equipment Safety**

Machinery Safety: E-Stop/Safety Door Interlock Electrical Safety: ESD Protection/Overload Protection

#### Voltage: AC400V/50Hz

Electrical Service Requirement

Voltage: AC400V/50Hz Max Power: 6KW

# Pneumatic Service Requirement

Air Pressure: 5-7 bar Approx. Air consumption: 100 L/min

# **Enviromental Requirement**

Operating Temperature: 10-40°C Operating Humidity: 30%-85%